

MIRACLE GLOSS™
Professional Mold Release Since 1942

MIRACLE GLOSS™ M0811V2

Maximum Mold Release Wax

Overview:

M0811V2 Maximum Mold Release Wax is a costly blend of imported waxes specially formulated to provide the maximum number of releases per application. Especially useful on plugs, new molds, and tooling. **M0811V2** is formulated to provide the applicator a very easy to use wipe on and wipe off experience allowing the optimum thickness of wax on the mold surface. After hazing it is extremely easy to wipe off reducing the time required to apply and wipe off compared to other wax release agents.

Advantages:

- Ease of application and buffing
- Creates a durable wax surface
- Remains intact for multiple pulls

Directions for Use:

1. Mold surfaces should be cleaned to remove any previous waxes, sealers, compounds or other surface contaminants. A mild polish may be required to remove any previous semi-permanent sealers or release agents. Afterwards use **MG380 Mold Cleaner**.
2. For best results, use an applicator sponge to apply and a micro fiber towel to wipe off.
3. For new molds or plugs apply three (3) to six (6) coats of **M0811V2** allowing each coat to haze up before wiping off with a micro fiber towel. The sooner the wax is removed after hazing the easier it is to remove.
4. Allow 15-30 minutes between applications/coats.
5. If **M0811V2** is being used on a new mold or plug, it is recommended that PVA be used over **M0811V2** for the first one (1) or two (2) molding cycles.
6. After the first two (2) molding cycles, apply one (1) more coat of **M0811V2**. Under optimal conditions it is now possible to achieve multiple releases before a new application of **M0811V2** is required.

Precautions:

Keep away from heat, sparks, open flames, and hot surfaces. No Smoking. Ground or bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Avoid breathing vapors. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Store in a well-ventilated place. Keep container tightly closed. Store locked up. Dispose of contents or container in accordance with applicable local regulations. **KEEP OUT OF REACH OF CHILDREN.**

First Aid:

If Inhaled: Remove person to fresh air and keep comfortable for breathing. If on skin: Wash with plenty of soap and water. If on skin: irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse. Call a Poison Center or physician if you feel unwell. Emergency Ph: +1 (703) 741-5970 (CHEMTREC) • (800) 424-9300 in the US.

Storage and Handling:

This product contains flammable solvents. Reseal the lid after each use. Store in a cool, dry place. Use in a well-ventilated area. Consult SDS prior to use. Shelf life is 36 months from date of manufacture.

Packaging:

M0811V2 is available in 311 gram cans, 12 cans per case:

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| • M0811V2 (US) | Part #M0811V2CSXX1 |
| • M0811V2 (ACF/GHS) | Part #M0811V2CSGH1 |
| • M0811V2 (ACF) | Part #M0811V2CSAC1 |

Technical Assistance:

Call: 800-227-5538 or 1 (717) 786-7355
Email: CustomerService@StonerSolutions.com
Visit: StonerMolding.com

NO RISK GUARANTEE. Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.



Stoner Molding Solutions®
You Mold It. We Release It.™