

Stoner**Stoner® P229**
PolyIso™ Release**Product Description**

Stoner® P229 PolyIso™ Release is an extremely cost effective concentrated silicone and water emulsion that has proven to easily release polymer concrete, centrifugal cast FRP, and male or female molded non gel coated polyester or epoxy based composites that do not require any post painting.

P229 PolyIso™ Release ADVANTAGES:

- Environmentally friendly. Non-flammable and No VOC.
- Easily diluted with tap water.
- Fast water evaporation.
- Versatile release can be spray applied or hand wiped.
- Minimal mold build up.
- Outstanding releases, outperforms wax products.
- Applied cost is significantly less than wax products.

Uses

Stoner® P229 PolyIso™ Release is recommended for molding these materials:

- Polymer concrete utility boxes & trench liners
- Non gel coated centrifugal cast parts
- Filament wound pipe, tanks, and fittings
- Tank domes and manway covers
- Cast polymer hats

Direction for Use

Stoner® P229 PolyIso™ Release as supplied is a 50% concentration of a modified silicone and water. The recommended dilution ratio is 1 part of **Stoner® P229** to 4 parts of water. Stir aggressively after dilution. Modify the dilution rate to suit your particular requirements. Only mix a quantity adequate to provide a 2-week supply.

The diluted product can be applied by spray (garden sprayer, pressure pot with HVLP, airless), or by saturating a rag and wiping on the surface. Apply a light coat. **DO NOT** wipe off. After the water has evaporated, molding can commence.

Cleaning: Excess **Stoner® P229** can be removed by wiping off a warm tool or with a solvent based mold cleaner such as **Stoner® A497 Non-Flammable Cleaner** or **Stoner® B510 Polyoff**.

Storage and Handling

Refer to MSDS for complete safety instructions. Use with adequate ventilation. Breathing vapors should be avoided. If spraying, care should be taken to avoid inhaling mist or vapors, just as sprayed paint inhalation should be avoided.

Packaging

Stoner® P229 PolyIso™ Release is available in:

- 5-gallon pail Part # P229PLSTON01
- 55-gallon drum Part # P229DRSTON01

Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355
Email: TimeSaver@StonerSolutions.com
Visit: StonerSolutions.com

NO RISK GUARANTEE. Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.



Stoner Molding
Solutions
You Mold It. We Release It.