

Stoner

Stoner® G402 NixStix X9032A

Mold Release Agent

Product Description

Stoner® G402 NixStix X9032A is specially formulated as a release agent and anti-stick lubricant for rubber, difficult to release MDI cast elastomer systems, and also works with all TDI systems. Popular for medical tipping applications. Provides fast, easy part removal from molds and multiple part releases per application. Improves molding efficiency in many processes including injection, pour cast, and extrusion molding. Economical – a light coating produces best results.

G402 NixStix X9032A ADVANTAGES:

- Saves time – lets you remove molded parts from molds quickly and easily.
- Improves part appearance and reduces defects caused by sticking.
- Is especially effective release for urethanes.
- Contains no Class I or Class II Ozone Depleting Substances.
- It is slipperier than most other releases and is formulated to keep the molds cleaner
- Contains no chlorofluorocarbon (CFC) or hydrochlorofluorocarbon (HCFC) propellants or solvents such as HCFC 141b or HCFC 142b.
- Contains no chlorinated solvents such as 1,1,1 trichloroethane or methylene chloride.
- Colorless and non-staining.

Uses

Stoner® G402 NixStix X9032A is recommended for rigid and flexible cast urethanes and most rubber compounds. It has been used successfully with rigid and flexible cast urethanes as well as polyesters, epoxies, and phenolic polymers and most hydrocarbon rubbers.

Direction for Use

Recommended Procedure

Hold can 8 to 10 inches from mold surface and apply a thin mist coating without over-spraying. For best results, do not over spray.

Storage and Handling

Use with adequate ventilation. Do not use near ignition sources. Avoid prolonged or repeated contact with skin. Avoid prolonged or repeated breathing of vapor. Normal precautions common to safe manufacturing practice should be followed in handling and storage. This material can be harmful or irritating. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition. Store in a cool, dry, well ventilated area away from all sources of ignition. Do not store at temperatures above 122 °F.

Packaging

Stoner® G402 NixStix X9032A is available in:

- 12 can case of 12 oz cans Part # G402

Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355

Email: TimeSaver@StonerSolutions.com

Visit: StonerSolutions.com

NO RISK GUARANTEE. Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.



Stoner Molding Solutions
You Mold It. We Release It.